

870-2, 871-2

Pneumatic Power Clamps | Ordering Information

870-2

Base Model	Description
870-2	38,1 mm [1.5 in.] Cylinder with Vertical Clamp Arm
871-2	38,1 mm [1.5 in.] Cylinder with Horizontal Clamp Arm

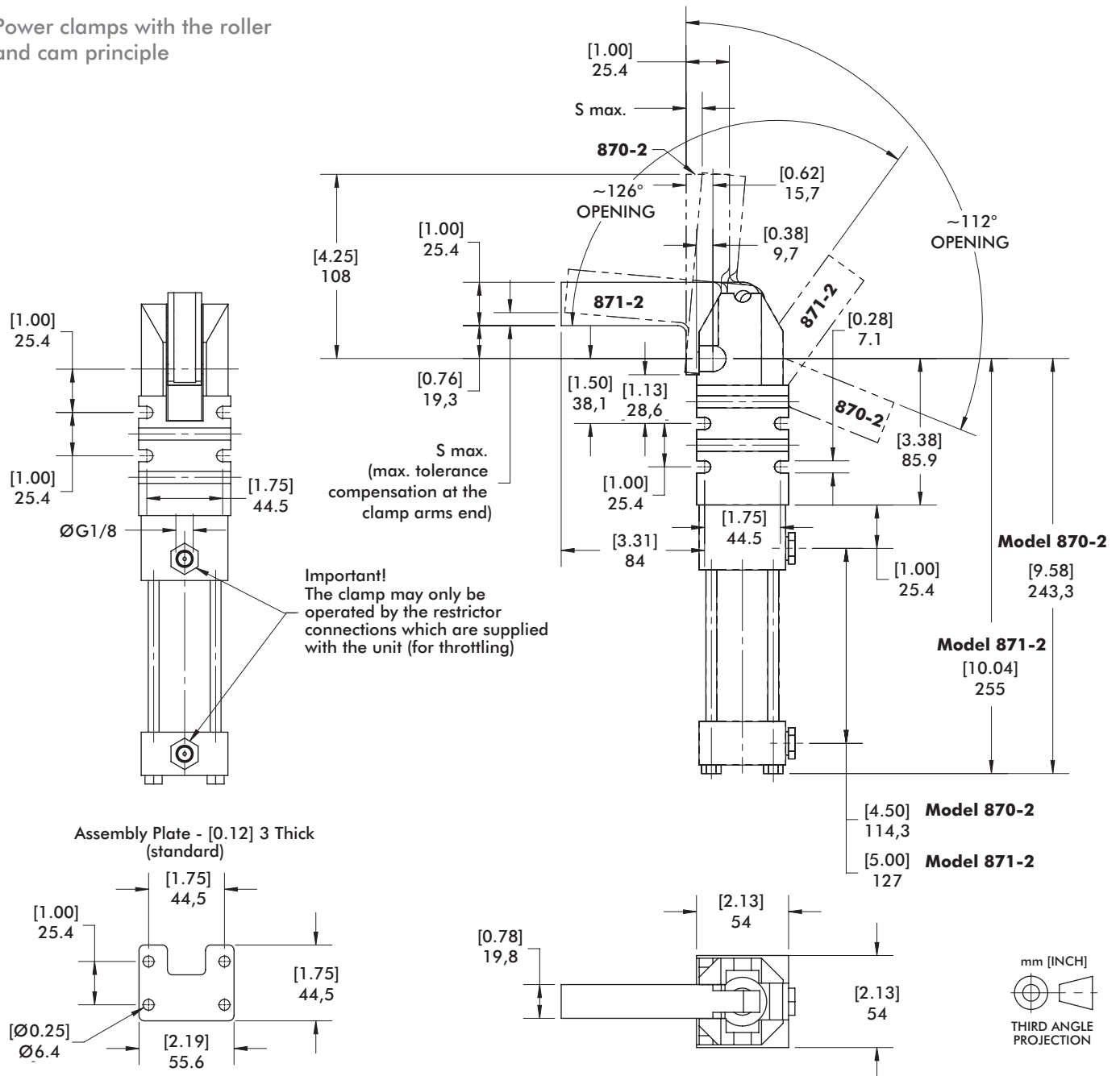
Sensors	Description (order separately)
BIM-IKE-AP	Magnetic Sensor, 2 pieces required
810151	Magnetic Sensor, 2 pieces required
810153	Magnetic Sensor, 2 pieces required
810155	Magnetic Sensor, 2 pieces required
810157	Magnetic Sensor, 2 pieces required

See page 72 for sensor specifications.



Pneumatic Power Clamps | Dimensions and Technical Specifications

Power clamps with the roller and cam principle



Model	Connection	S Max. Max. Tolerance Compensation at the Clamp Arms End [ft lb] Nm	Max. Operating Pressure [psi] bar	Cylinder Ø [in.] mm	Opening Angle	Weight [lbs] kg	Air Consumption per double stroke at 5 bar dm ³ [ft ³]
870-2	G 1/8	[3] 4,5	[145] 10	[1.50] 38,1	112°	[6.60] 3	0,95 [0.03]
871-2		[3] 3,5			118°		

Sensor Options	Mount Style	Connector	Length	Function	Voltage	Max. Switching Current	Voltage Drop
BIM-IKE-AP	Tie Rod	No connector cord	2m [6.6 ft.]	PNP	10-30V DC	200mA	2.3V
810151			2.7m [9ft.]	Reed	5-120V AC/DC	500mA	3.5V
810153				Reed	24-240V AC	4A	1.0V
810155				PNP	6-24V DC	500mA	1.0V
810157				NPN	6-24V DC	500mA	1.0V

860, 861, 890, 891, 1000, 1001

Pneumatic Power Clamps | Ordering Information

860

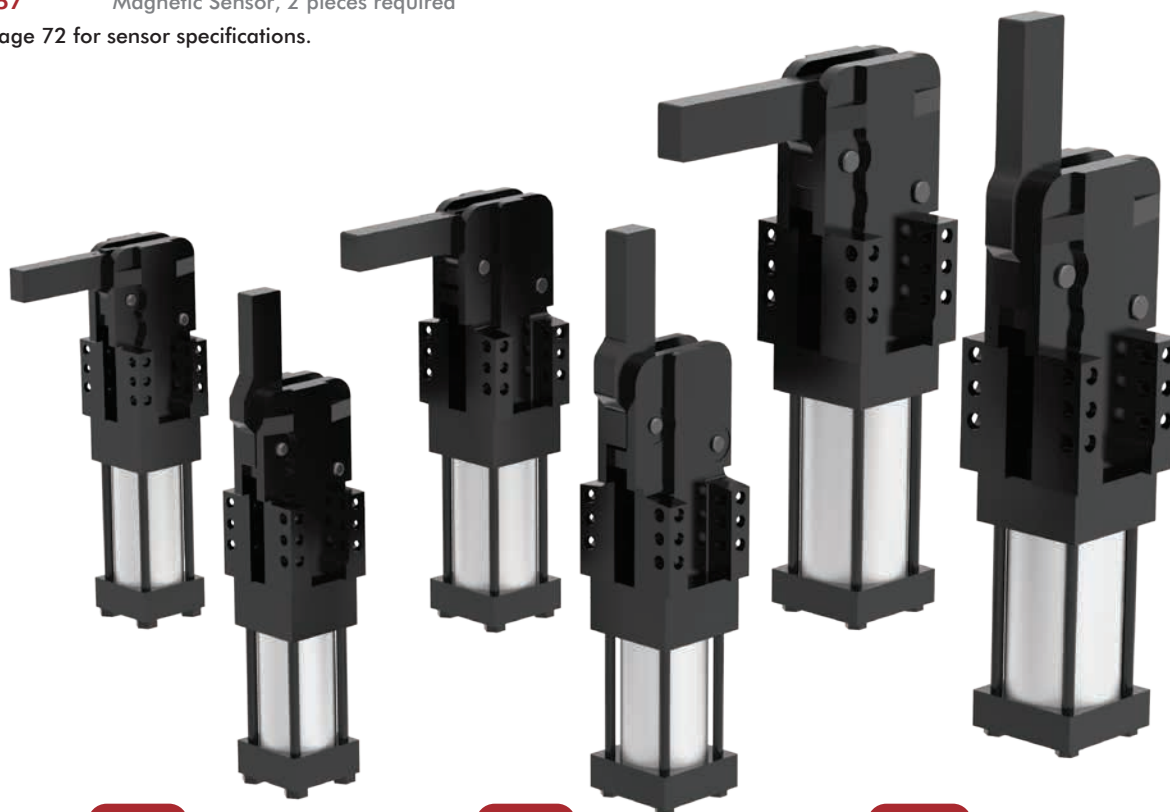
Base Model	Description
860	50,8 mm [2 in.] Cylinder with Vertical Clamp Arm
861	50,8 mm [2 in.] Cylinder with Horizontal Clamp Arm
890	63,5 mm [2.5 in.] Cylinder with Vertical Clamp Arm
891	63,5 mm [2.5 in.] Cylinder with Horizontal Clamp Arm
1000	82,5 mm [3.25 in.] Cylinder with Vertical Clamp Arm
1001	82,5 mm [3.25 in.] Cylinder with Horizontal Clamp Arm

Sensors	Description (order separately)
BIM-IKE-AP	Magnetic Sensor, 2 pieces required
810151	Magnetic Sensor, 2 pieces required
810153	Magnetic Sensor, 2 pieces required
810155	Magnetic Sensor, 2 pieces required
810157	Magnetic Sensor, 2 pieces required

See page 72 for sensor specifications.

Seal Kit	Description (order separately)
8610100	Seal Kit for Model 860, 861
8910100	Seal Kit for Model 890, 891
10010100	Seal Kit for Model 1000, 1001

Cylinder	Description (order separately)
865133-MR	Replacement Cylinder for Model 860
865132-MR	Replacement Cylinder for Model 861
895133-MR	Replacement Cylinder for Model 890
895132-MR	Replacement Cylinder for Model 891
1005134-MR	Replacement Cylinder for Model 1000
1005133-MR	Replacement Cylinder for Model 1001



861

Max Holding Torque
1017 Nm [750 ft-lb]
Max Clamping Torque
256 Nm [180 ft-lb]
at 5 bar [72 psi]

891

Max Holding Torque
1695 Nm [1250 ft-lb]
Max Clamping Torque
553 Nm [408 ft-lb]
at 5 bar [72 psi]

1001

Max Holding Torque
3390 Nm [2500 ft-lb]
Max Clamping Torque
1229 Nm [906 ft-lb]
at 5 bar [72 psi]

860

Max Holding Torque
1017 Nm [750 ft-lb]
Max Clamping Torque
256 Nm [180 ft-lb]
at 5 bar [72 psi]

890

Max Holding Torque
1695 Nm [1250 ft-lb]
Max Clamping Torque
553 Nm [408 ft-lb]
at 5 bar [72 psi]

1000

Max Holding Torque
3390 Nm [2500 ft-lb]
Max Clamping Torque
1229 Nm [906 ft-lb]
at 5 bar [72 psi]

